To insure the correct installation of the Old Faithful & Vinyl Liner jet, please take the time to read the following instructions:

1. Using a 4\(\frac{5}{8}\)” hole saw (if not available use a 4\(\frac{3}{4}\)”), cut a hole on a flat surface in the spa.
2. Clean the area of any debris after cutting hole.
3. Insert the wallfitting with gasket or through the spa wall.
4. Place a gasket or apply a sealant into the groove on the body. (see fig. 3 or 5)
5. Using Waterways installation wrench/ test lug P/N 218-1570 (see fig. 4), screw the wallfitting onto the body unit until it is snug.
6. Wipe off any excess sealant. (wait the sealant manufactures recommended time to allow sealant to cure.)

**NOTE:** When applying a S/S trim rig (P/N 216-4050) follow these steps:
1. Clean the surface of the escutcheon with alcohol (see fig. 3)
2. Remove paper from adhesive side of S/S Trim Ring and apply to cleaned surface of escutcheon.
3. Place assembly onto an arbor press and apply pressure for 10 seconds.

**CAUTION:** If an arbor press is not used for this procedure Trim ring will not glue to Wall fitting properly.

7. When installing Vinyl Liner Jet do not apply silicone to Gasket, but if silicone is needed apply only a small amount.
8. When putting on Wallfiting Cover (P/N 215-7320) do not over tighten screws, or tightening may cause gasket to pinch out. (See fig 4).
9. See fig. 2 to determine size of pump to run with these Old faithful & Vinyl Liner Jets.
OLD FAITHFUL & VINYL LINER JETS
INSTALLATION INSTRUCTIONS (CON’T)

EYEBALL
P/N 218-7350

USE SILICONE OR GASKET

FRONT EYEBALL CAGE
P/N 218-7350

FRONTEYEBALLCAGE
P/N 218-7350

SPAWALL

GASKET
P/N 711-7300

WALL FITTING
P/N 215-7300

CLEAN THIS SURFACE WHEN APPLYING S/S TRIM RING

(Optional)
S/S TRIM RING
P/N 216-4050

NOTE: TO ADJUST EYEBALL LOOSEN FRONT EYEBALL CAGE P/N 213-7300

FIG. 3
ASSEMBLY INSTALLATION
FOR P/N 210-7300, 7310

O-RING
P/N 805-0140

OLD FAITHFUL WRENCH FOR INSTALLATION/ TEST PLUG
P/N 218-1570

FIG 4

WALLFITTING COVER
P/N 215-7320

(4) SCREWS
P/N 819-3000

(2) VINYL LINER GASKETS
P/N 711-7310

GASKET
P/N 711-7300

WALLFITTING
P/N 215-7310

VINYLLINER

FIG. 5

ASSEMBLY INSTALLATION
FOR P/N 210-7330, 7340, 7350

REMOVE CAP FOR VENTURI

FRONT EYEBALL CAGE
P/N 218-7350

SPAWALL

GASKET
P/N 711-7300

BODY
P/N 211-7300

1/2" SLIP

1 1/4" HOSE FITTING

1/2" FPT

1/2" SLIP

2" SLIP

THIS BODY IS USED WITH ASSEMBLY P/N 210-7310

1/2" SLIP